

Work Order ID 68539

Friday, April 15, 2011 7:28:59 AM



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Item ID: D2493

Accept



Setup Start



Revision ID:

Stop



Item Name: Patient Stop Assembly

Start Date: 4/15/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2493

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2493.

JB 11/04/15

②

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

11 04 15 ②

120

0.00



Identify as per dwg & Stock Location: ST224

Packaging

Memo

0.00

Packaging

JB 2 11/04/19

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Start Date: 4/15/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

n 14/20 [Signature]
mf
11-04-20

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Parent Item Name: Patient Stop Assembly

Required Date: 4/15/2011

Required Qty: 2.00

Comments: IPP C#03.01.17#Reformat; Incorporated D2492#KJ/RF#IPP Rev:D
10.09.24 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2492 		Manufactured	No			100	Each	0.0000	② 1	2			
Patient Stop							B SSS51-3			SB	11/04/15		
D2444 		Manufactured	No			100	Each	6.0000	2	4			
Pip Pin Assembly										SB	11/04/15		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST014			6						
					65326		6			4			
MS27039-1-07 		Purchased	No			100	Each	160.0000	2	4			
Screw										SB	11/04/15		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST291			160						
					18106		160			4			
NAS1149D0363J 		Purchased	No			100	Each	2,589.000	2	4			
Washer										SB	11/04/15		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST298			2589						
					116583		1589						
					117291		1000			4			

Picklist Print

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Work Order ID: 68539



Parent Item: D2493

Parent Item Name: Patient Stop Assembly

Start Date: 4/15/2011

Required Date: 4/15/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

100

Each

1,851.000

2

4



26 4/15/11

Nut

Location

Loc Qty

Loc Code

ST300

1851

116391

277

116540

800

116549

774

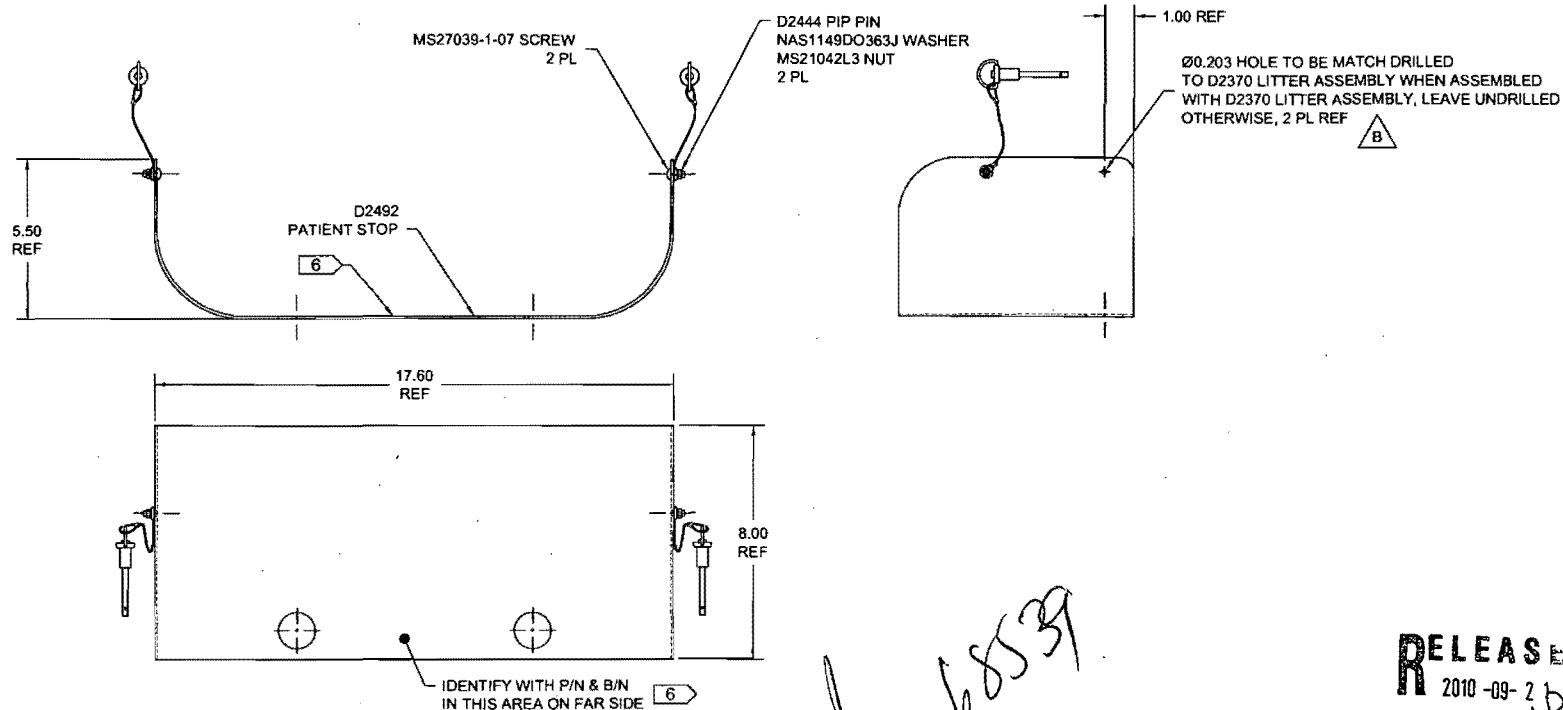
4

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Shop Packet Print

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ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D2493	PATIENT STOP ASSEMBLY
2	1	D2482	PATIENT STOP
3	2	D2444	PIP PIN
4	2	MS27039-1-07	SCREW
5	2	NAS1149DO363J	WASHER (OR AN960JD10)
6	2	MS21042L3	NUT (OR MS21042-3)



D2493 PATIENT STOP ASSEMBLY

NOTES:

- 1) MATERIAL: SEE PARTS LIST
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D2493" AND B/N PER DART QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)
- 7) WEIGHT: 1.7 lbs

RELEASED
2010-09-23

B	REDRAW, HOLE NOW DRILLED (D2-1, NCR10-062)	CP	10.08.10
A	NEW ISSUE	BW	95.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	Q		
CHECKED	J	DRAWING NO.	REV. B
MFG. APPR.	J	D2493	SHEET 1 OF 1
APPROVED	J	TITLE	SCALE
DE APPR.	J	PATIENT STOP ASSEMBLY	NTS
DATE	10.08.10	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	